

**SQAD-6 Quality Control Notice (QCN)**

**Sub Code: ASME**

**STAMPING REQUIREMENTS FOR ASME RELIEF VALVES**

Supplier to stamp Safety, Safety Relief, Relief, Liquid Pressure Relief Valves, and Pilot Operated Pressure Relief Valves as follows:

- 1) Stamp item, if a new purchase, per the following requirements.
  - "V", Section I, per PG-110
  - "HV", Section IV, per HG-402
  - "UV", Section VIII, per UG-129
- 2) "VR" stamp if repairs were performed to a previously stamped valve. Repairs include replacement of critical parts and machining or grinding of critical parts.
- 3) On valves smaller than 1/2", the markings maybe made on a metal tag attached by wire or adhesive meeting the requirements of UG-119 or other means suitable for the service conditions.

NOTE: This SQAD also applies to all Illinois Emergency Management Agency (IEMA) relief valves.

NOTE: Any liquid pressure relief valve used shall be at least NPS 1/2".